

Transfer Disc Support Weldment

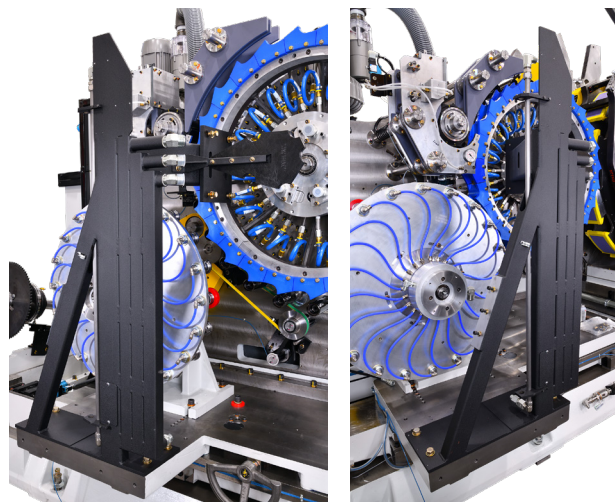
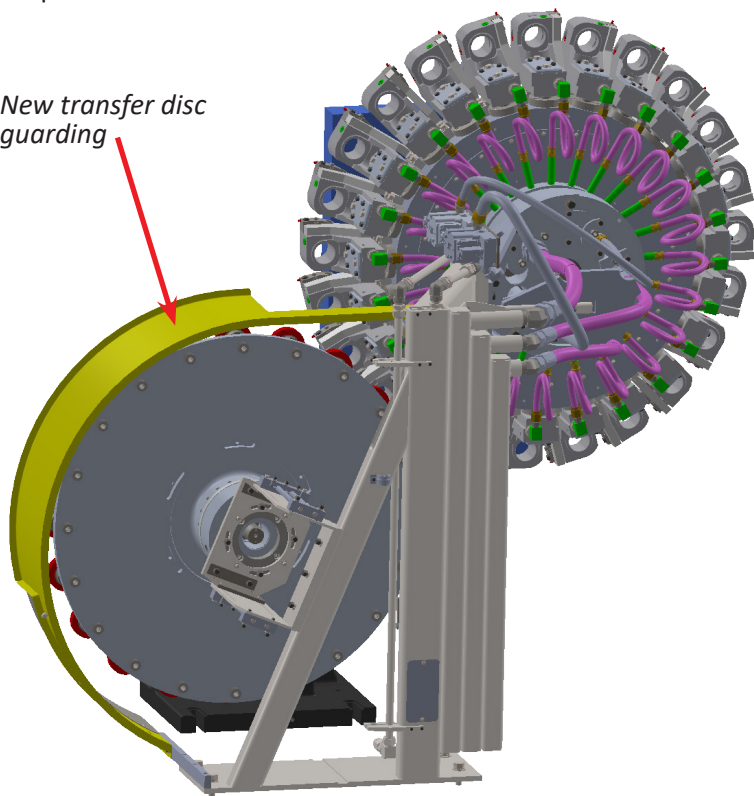
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Technical Bulletin 2608-2 for Stolle Rutherford Decorators

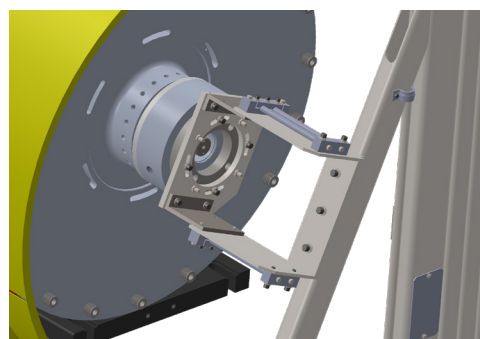
Stolle has replaced the large, bulky castings for the valve support and transfer disc support on Rutherford Decorators. The new support weldment and guard provide better access to both the spindle disc valve and transfer disc assembly, and it works with all can sizes through 211 x 510 mL from a single mounting location.

The new weldment includes simplified guarding for the transfer disc to be used with the standard Rutherford perimeter guard package. The guarding protects the cans on the transfer disc from being struck by a dislodged can, and contains any cans that drop off the transfer disc.

New transfer disc guarding



New support weldment mounted on a Rutherford Decorator (assembly incomplete)

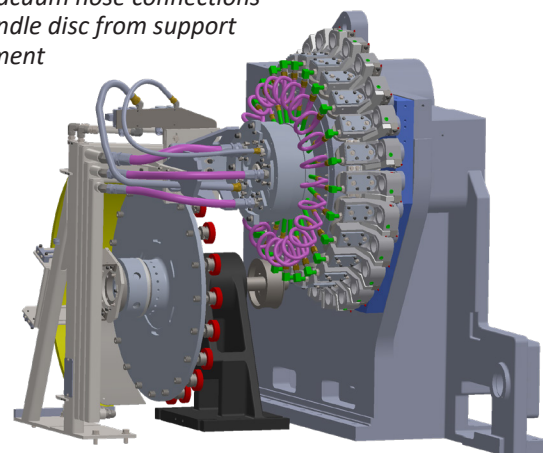


Above: New adjustable transfer disc support / non-rotate bracket

Below: Detail of shorter air and vacuum hose connections to spindle disc from support weldment

The new assembly incorporates tubing used as air supply to simplify and shorten hose routes to the valve assemblies. Piping for air to the control solenoids is also integrated within the new weldment.

The new disc transfer weldment will be standard on all new Rutherford Decorators. Existing machines can be retrofitted with the new weldment by a Stolle field service technician – please contact Stolle Centennial for more information and pricing.



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