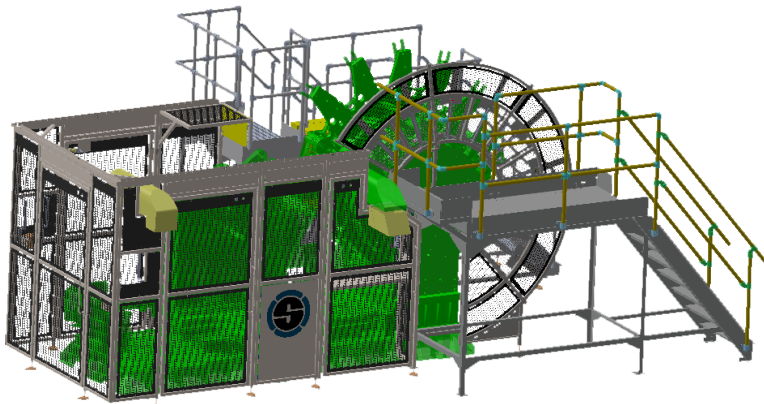


Perimeter Guard Package

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Technical Bulletin 2502-4 for Stolle Rutherford Decorators

Stolle has introduced a new perimeter guard package for the Rutherford Decorator. In response to customer requests, the new guarding package includes a rear platform with steps to make servicing the print section easier. The fixed inker guard on the operator side has 8 individual sliding doors that allow easy access to each inker unit from the front platform (not supplied with guard package). Each of the sliding doors has a safety interlock that prevents them from being opened while the decorator is running.

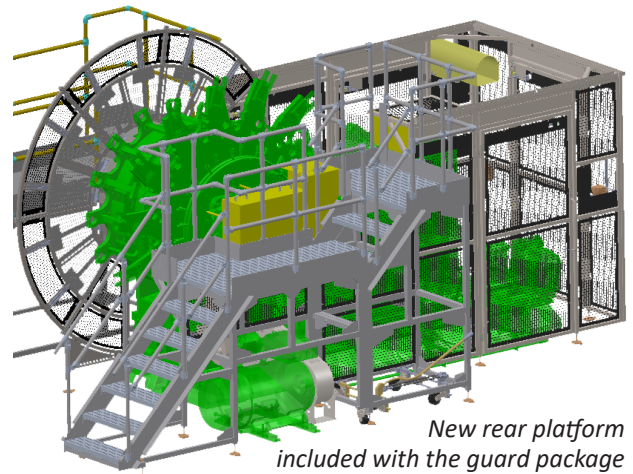


Operator side of Rutherford Decorator showing new perimeter guard package and the Stolle front platform

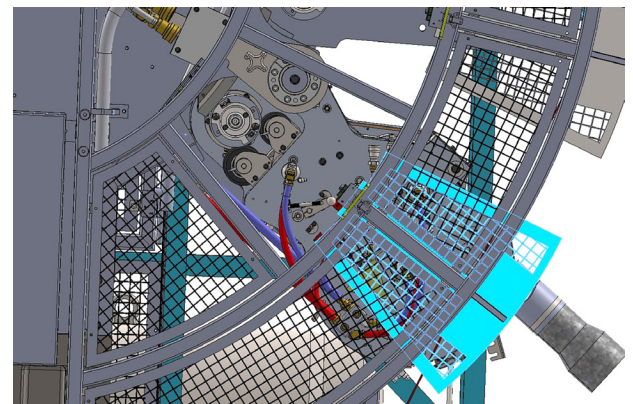
The new guard package has a smaller footprint than the current guarding (not including the rear platform) which saves valuable plant floor space. The guarding is floor-mounted which means that no overhead structure is required. The large guard doors are designed to lift off to provide better maintenance access to the machine.

The modular design of the new guard package means that the pin chain drive side can be expanded as needed to accommodate specific oven and pre-dry frame requirements. The new rear step platform provides access to the drive side of the inkers, and features an extension to access the rear of the spindle disc for maintenance. This extension platform has casters to roll away to provide easy access to the main drive motor and belt guard.

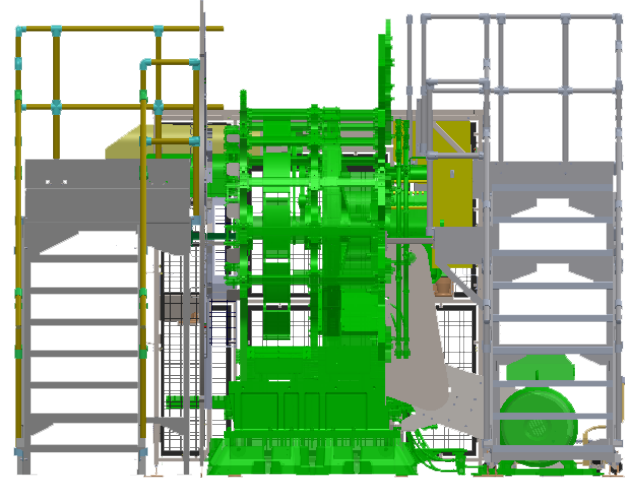
The new guard package will be standard on all new Rutherford Decorators and is available as a retrofit for existing machines.



New rear platform included with the guard package makes servicing the print section easier



Individual sliding doors with safety interlocks on the front side allow easy access to the 8 inker units



Print section end of machine showing print section front platform (left) and new rear platform (right)



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