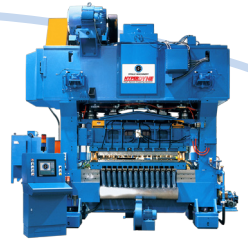


Evolution Cutedge Tool

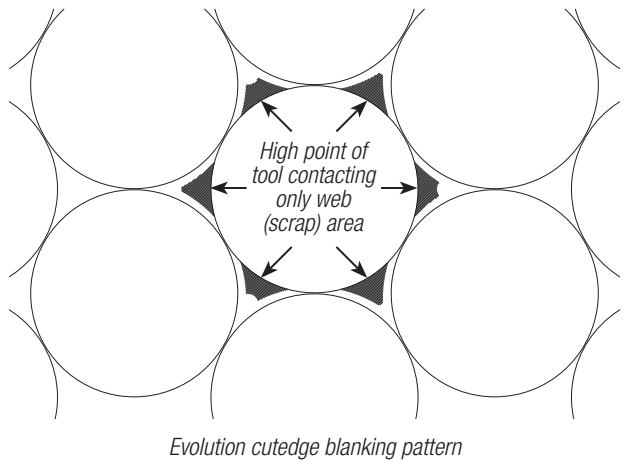
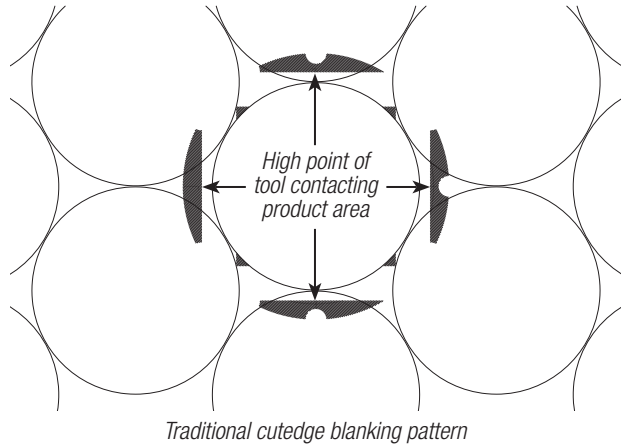
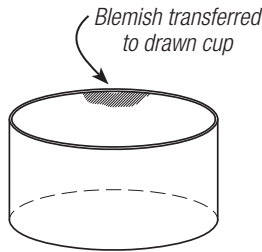
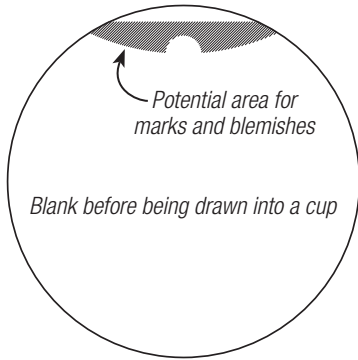
for Stolle Cupping Systems

Stolle Cupping Systems

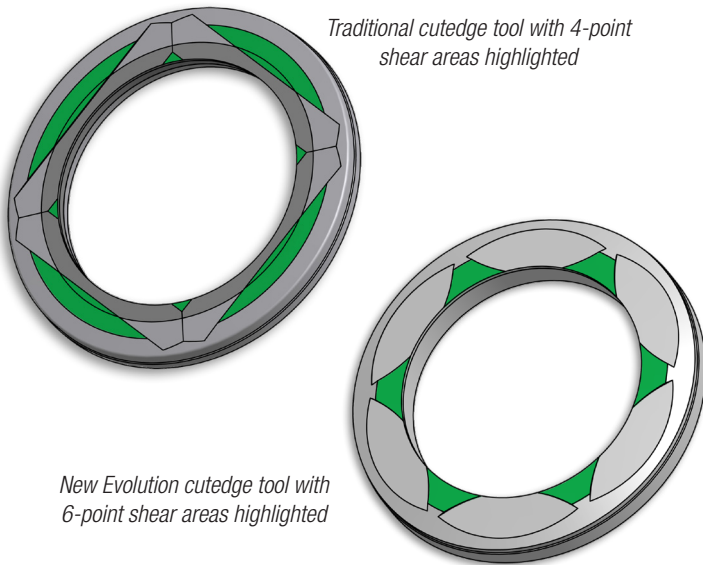
Technical Update 1208-2



Stolle is pleased to introduce the innovative new Evolution cutedge tool for cupping dies that has been designed to virtually eliminate the chance of marks, scuffs or blemishes on the cups. Traditional cutedge tools, with four & six-point linear ground shear surfaces, have surfaces and edges which contact the product during blanking. Even when radiused and blended, blemishes/scuff marks can appear and may cause tear-offs or other failures when the cup is drawn and ironed in the bodymaker.



The patent-pending new Evolution cutedge tool has geometry that touches only the web (scrap) area of the can stock and eliminates the chance for blemishes to appear on the drawn cup.



The new Evolution Cutedge can be easily retrofitted to existing Stolle cupping dies sets, and includes new stock plates that are designed to accommodate the new cutedge tooling. The Evolution cutedge and matching stock plates are also available on new Stolle cupping dies on request.

For more information about Stolle's innovative new Evolution Cutedge tool, please contact Mike Raderchak at Stolle Canton at +1 330-244-0558 or mike.raderchak@stollemachinery.com.



Stolle Machinery Company, LLC
 6949 South Potomac Street, Centennial, CO 80112
 Phone: +1 303-708-9044 Fax: +1 303-708-9045
www.stollemachinery.com

A constant flow of innovations, technology and ideas that benefit customers.