

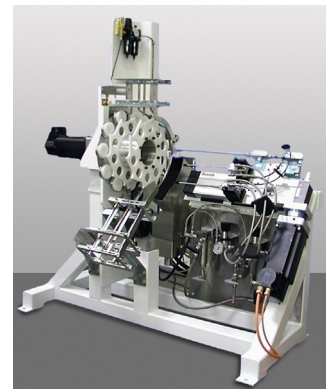


MicroFlex food can installation at Kian Joo Can facility (Metal-Pak) in Nilai, Malaysia

Stolle MicroFlex systems are fully-integrated, economical DWI can production systems designed for customers that want a lower volume system with the same metal economics and production efficiencies as high speed DWI can lines. Microflex systems are perfect for developing, emerging, expanding and specialty product markets. With a smaller footprint and much lower initial investment, expandable MX systems include all of the production, inspection, conveying and packaging equipment as well as all the engineering, documentation and services necessary to build the line and get it into production.

Stolle offers several MicroFlex systems for food, beverage or aerosol cans, with volumes up to 350 million cans per year to fit customer requirements. In addition to the lower cost of a Stolle MicroFlex system, the smaller physical size of the system means that most of the equipment can be shipped in high cube containers versus break bulk, for a significant savings in shipping costs. The installation costs are also lower due to the smaller footprint and fewer trench and foundation requirements.

This unique product line is backed by the experience, service and support of the Stolle team. No longer will producers requiring lower volumes have to cobble together their own systems or be intimidated by huge start-up costs. The Stolle MicroFlex lines will solve a host of problems and open new doors for can producers globally.



Above: Specially-designed Inside Spray Machine is available with servo-controlled lance or fixed gun



Top: MX washer has superior cleaning and can control throughout the process



Center: Exclusive MX design ovens can ship in a standard shipping container


Bottom: De-ionized water system is included in MicroFlex can line packages



A constant flow of innovations, technology and ideas that benefit customers.

Configurations

MicroFlex Beverage Can Systems

MicroFlex II	250 million cans/year*	600 CPM standard	(2 bodymakers)	
MicroFlex III	350 million cans/year*	900 CPM standard	(3 bodymakers)	
MacroFlex	700 million cans/year*	1800 CPM standard		

(Includes full-width cupper, 2 banks of bodymakers, decorator speed up kit, 2 banks of inside spray machines, high speed necker/flanger, wider conveyors throughout)

* Based on: 202/211 x 413 aluminum can body / 350 operating days / 80% efficiency

System footprint: 3200 sq. meters / 34,450 sq. ft.

Standard equipment included:	1 MX washer & oven (beverage)	1 Reynolds RT6 light tester
1 set coil handling equipment	1 Rutherford 8-color decorator	1 vision inspection system
1 cupping press (6 out)	3 or 4 MX inside spray machines	1 palletizer with a strapper
2 or 3 Ragsdale bodymakers	1 internal bake oven	Conveying equipment
2 or 3 Belvac CC93 trimmers	1 Belvac necker/flanger	Line control system

MicroFlex Food Can Systems

MicroFlex II	250 million cans/year*	600 CPM standard	(2 bodymakers)	
MicroFlex III	350 million cans/year*	900 CPM standard	(3 bodymakers)	

* Based on: 300 can body / 350 operating days / 80% efficiency

System footprint: 1400 sq. meters / 15,070 sq. ft.

Standard equipment included:	1 MX four zone washer with wash coater	1 internal bake oven
1 set coil handling equipment	1 dry-off oven	1 vision inspection system
1 cupping press (6 out)	1 beader/flanger	1 palletizer with a strapper
2 or 3 Ragsdale bodymakers	1 Reynolds RT6 light tester	Conveying equipment
2 or 3 Belvac CC93 trimmers	3 or 4 MX inside spray machines	Line control system

Support equipment included with all MicroFlex Can Lines:

- Coolant filtration system and sump tank with transfer pumps
- Scrap collection system (excludes baler/briquetter)
- De-ionized water processing system
- Washer overflow sump pump system
- Initial start up tooling
- Initial spare parts package

Engineering services included:

- All project schedules
- Equipment and product specifications
- Line layout and design
- Facility drawing package
- Mechanical installation package
- Electrical installation package
- Piping installation package
- Equipment manuals and assembly drawing packages
- Installation documentation packages
- Manage the purchase, buy-off and shipping schedules
- Provide installation bid packages
- Installation supervision
- Start-up and commissioning supervision



STOLLE MACHINERY

Stolle Machinery Company

6949 South Potomac Street, Centennial, CO 80112 USA
 303.708.9044 ~ Fax 303.708.9045
 sales@stollemachinery.com ~ www.stollemachinery.com